

Amendments to the Specification:

Please replace the paragraph bridging pages 23 and 24 of the Substitute Specification with the following rewritten paragraph:

-- The initiating mode is used so that on forming the connection between the control module 9 and the a central control unit 134, the basic parameters of the control module 9 of the displacement unit 1 are transmitted. The latter can for example be transmitted in the form of a program which makes the potential reference values of the displacement units 1, in particular the pneumatic cylinder 13, appear on an external input and output device 79 or on a screen of the central control unit 134. Said potential reference values, such as displacements in x and y direction, speeds and forces can therefore be stored in the memory 131. The operator can now determine the actual, i.e. current reference values, for example the displacement, the acceleration, and the deceleration of the piston 36 of the pneumatic cylinder 13, according to the individual movement situation. This can be performed for example in such a way that by means of the input and output device 79 or by means of the central control unit 134, the potential reference values can be shown as variables, which can be provided by the operator with the corresponding current reference values. If the current reference value entered by the operator exceeds the stored

potential reference value, a warning can be sent to the operator
for example.